



4834 032

Figure 32. Valve, Sander Control

(1) ITEM NO.	(2) FSCM	(3) PART NUMBER	(4) DESCRIPTION AND USABLE ON CODE	(5) QTY
			GROUP 07 SANDER GROUP	
			FIG. 32 SANDER CONTROL VALVE	
1	30187	1556	SCREW, MACHINE	2
2	30187	2567-121	COVER	1
3			LEADS, ELECTRICAL, MAKE FROM, WIRE, 14 AWG, P/N 84917968 (72915), TERMINAL, FASTON P/N 640905-1 (8911), REF DES, 1SD11R, 1SD115, N80, N73, N72	2
4	06865	141	CONDUIT NUT	1
5	30327	U1-B4	ADAPTER, STRAIGHT, PIPE TO TUBE, 1/4 IN	2
6	30327	E14A	BRASS ELBOWS (NSN 4730-00-254-6228)	2
7	96906	MS90725-	SCREW, HEX, 3/8 IN	2
8	96906	MS35338-46	WASHER, LOCK, 3/8	2
9	30187	1623-1	NUT, HEX	4
10	30187	1672	WASHER, LOCK	4
11	30187	2608	GASKET	1
12	30187	1468	STUD	2
13	30187	1466	STUD	2
14	30187	1451	BRACKET, MOUNTING	1
15	30187	500-BS-1-32	SAND CONTROL VALVE	1
16	30187	1316	CAP, SPRING	1
17	30187	1314	SPRING	1
18	30187	272	VALVE ASSEMBLY	1
19	30187	1427	LOCKNUT	1
20	30187	1313-A	SEAT WASHER	1
21	30187	2745	VALVE SEAT NEOPRENE	1
22	30187	1416-1	VALVE STEM	1
23	30187	2319	PLUNGER BODY	2
24	30187	2318	PLUNGER	2
25	30187		SEAL	3
26	30187	1818-1	PLUG, STRAINER	1
27	30187	465	EXHAUST NUT ASSEMBLY	1
28	30187	1807	O-RING	1
29	30187	2126	EXHAUST NUT	1
30	30187		FIELD YOKE	1
31	30187		COIL CASE	1
32	30187	1565	COIL POLE	1

(1) ITEM NO.	(2) FSCM	(3) PART NUMBER	(4) DESCRIPTION AND USABLE ON CODE	(5) QTY
			FIG. 32 SANDER CONTROL VALVE (CONT)	
33	30187	1508-1	SPRING	1
34	30187	2319	PLUNGER BODY	1
35	30187	3055	PLUNGER SEAT	1
36	30187	3056	PLUNGER SPACER	1
37	30187	1701	PLUNGER CAP	1
38	30187	2741	SEAL	1
39	30187	2422-2	SOLENOID VALVE BODY	1
40	30187	1763	O-RING (SEAL)	1
41	30187	1824	SCREW, CAP, W/LOCKWASHER	4
42	30187	2421-1	ACTUATING CAP	1
43	30187	1823	SEAL	1
44	30187	2419	O-RING (SEAL)	1
45	30187	1058	RUBBER CUP	
46	30187	270	ACTUATION PISTON ASSEMBLY	1
47	30187	1341-1	PISTON STEM	
48	30187	2745	VALVE	1
49	30187	1404	O-RING (SEAL)	1
50	30187	1340-1	ACTUATING PISTON	1
			END OF FIGURE	