| CDE | |
|----------------------|---------------------------------|
| SPL | CIFICATIONS GENERAL MOTORS |
| | MODEL SD45 3600 HP SIX-MOTOR |
| DIE | ESEL-ELECTRIC LOCOMOTIVE |
| 230-3624 Ean-3634 | (1067) (1067) |
| | GENERAL MOTORS Loco MOTIVES |
| | |
| ELECT | RO-MOTIVE DIVISION |
| GENERA | AL MOTÓRS CORPORATION |

Litho in U.S.A.

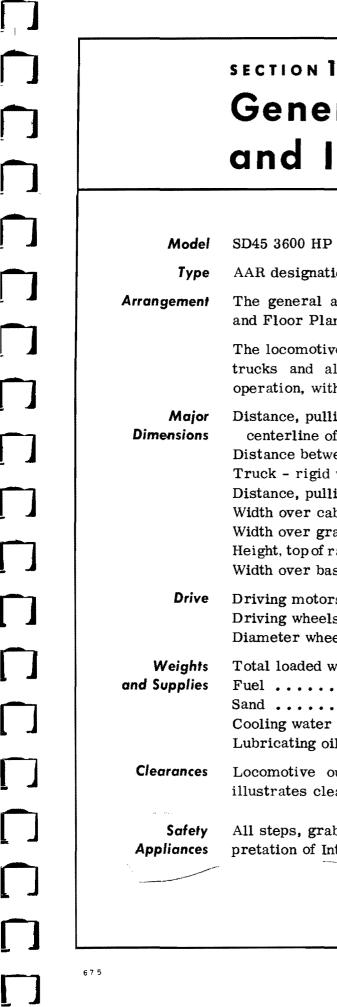
| GENERAL MOTORS Loco Motives |
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| —————————————————————————————————————— |
| GENERAL INFORMATION AND IDENTIFICATION Section 1 |
| CARBODY CONSTRUCTION |
| TRUCKS |
| POWER PLANT AND TRANSMISSION ENGINE, GENERATOR, COOLING AND LUBRICATING SYSTEMS |
| AIR BRAKES |
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General Information and Identification General Motors

| Model | SD45 3600 HP Six-Motor Diesel-Electric Locomotive. | | | | | |
|-------------------------|--|--|--|--|--|--|
| Туре | AAR designation (C-C), Common designation (0660). | | | | | |
| Arrangement | The general arrangement of the locomotive is shown on Elevation and Floor Plan Drawing attached. | | | | | |
| | The locomotive consists of one unit complete with engine, generator, trucks and all necessary accessories for single or multiple unit operation, with a control cab between the long and short hoods. | | | | | |
| Major Dimensions | Distance, pulling face of coupler to centerline of truck12' 10"Distance between bolster centers40' 0"Truck - rigid wheel base13' 7"Distance, pulling face front coupler to rear coupler65' 8"Width over cab sheeting10' 0"Width over grab irons10' 3-1/8"Height, top of rail to top of cooling fan guard15' 7-3/16"Width over basic arm rests10' 4" | | | | | |
| Drive | Driving motors | | | | | |
| Weights and Supplies | Total loaded weight on rails (approximately)368,000 lbs.Fuel3,200 gal.Sand56 cu. ft.Cooling water288 gal.Lubricating oil294 gal. | | | | | |
| Clearances | Locomotive outline drawing found in rear of specification book illustrates clearance conditions. | | | | | |
| Safety Appliances | All steps, grab handles and other safety appliances cover EMD inter- pretation of Interstate Commerce Commission requirements. | | | | | |

Lawyre ranto o age.

General Information and Identification

Curve Truck swing limits single unit curve negotiation to a 30° or 193 ft. **Negotiation** radius curve.

One or more locomotives coupled to a 50 ft. car is limited by car coupler swing to a 17° or 338 ft. radius curve.

Carbody Construction

Framing Underframe is of constant section design and serves as main carrying member for hoods, cab and equipment. Two channel side sills supported by center sills support catwalk along side of hoods. Draft gear pockets are welded to the built-up platform construction between center sills. The structure is all welded construction.

General M otors

- **Collision** Collision posts are designed integrally with low front hood and **Posts** welded to underframe.
- **Flooring** Floor plates with antiskid surface are welded to underframe on end platforms and along side of hoods. Plywood cab floor covered with linoleum.

Underframe Center Bearings

Welded to body bolster assembly.

- **Couplers** Type "E", 6-1/4" × 8" shank, 28-1/2" long. Maximum operational swing of coupler is 19° to either side of centerline. Maximum free (manual) swing is 4° from center.
- **Uncoupling** Each end of the locomotive is provided with a top operating device **Device** arranged to operate from either side of the locomotive.
- Draft Gear National casting M-381 rubber draft gear with alignment control.
- Jacking Pads Combination jacking pad and cable sling is provided near each bolster at side sill.

Platform Step Platform mounting steps are provided at both ends.

and M.U. End Arrangement A folding multiple unit ramp is provided at both ends including multiple unit hand railing and guard chains.

Foot Boards Each end of the locomotive is provided with two footboards, mud guards, hand railings, and grab irons.

Cab The floor is elevated above the top of the underframe. The narrow hood and large cab windows provide good vision. A trap door in cab floor and side drop doors provide access to equipment beneath cab floor. Doors are located at diagonally opposite corners leading to platform alongside of hoods. Side windows on both sides of cab are sliding double sash type and fitted with latches. End windows in doors and cab are stationary and set in a special rubber retainer. Cab is of fabricated steel construction. Divided center window is provided over low short hood.

GENERAL MOTORS

Windows All windows and doors are provided with safety plate glass.

Carbody Construction

Door Locks The cab doors are fitted with an inside latch and provided with a lock.

Insulation Ceiling is lined with perforated metal for sound reduction; backed up by insulation.

- **Battery Box** Two battery boxes are provided, one on each side of the short hood. Trap doors in catwalk provided for servicing and side drop doors provided for removing batteries. Ventilation and drainage provided. Battery boxes are sized to fit either 17 or 25 plate batteries.
 - **Hood** The power plant compartment is designed to a minimum width to provide unobstructed vision from within the cab, as well as a walk-way around the hood. Doors are provided which give access to power plant equipment and allow removal of complete power assemblies. Hatches supporting cooling fans can be removed separately for removal of radiators. The hood is bolted to the inertial filter compartment and to the deck and can be removed complete with radiators and cooling fans for major repairs. When provided, dynamic brake hatch can be removed separately. Lowered front short hood is provided for improved vision.

Hood Doors All side doors have suitable outside hinges and latches.

Lifting Eyes Provision is made for lifting eyes on hood and hatches to facilitate handling with a crane.

Ballast The locomotive is basically designed for balance.

Trucks

Truck Two fully flexible three motor, six wheel truck assemblies are pro-Assemblies vided per locomotive.

> The truck frame is supported on each of the six journal boxes by two groups of double coil spring packs.

GENERAL MOTORS

The center bearing load is distributed by an "H" shaped bolster and transferred to the truck frame through four double coil, vertical spring packs located at the corners of the bolster. The vertical spring suspension permits full-floating action between the bolster and the truck frame. Relative movement between the bolster and truck frame is controlled by snubbers.

The controlled floating action of the flexi-coil trucks results in excellent riding characteristics that permit a wide choice of gear ratios for locomotive application.

Each of the six motors is supported by the driving axle to which it is geared, and a special suspension on the truck transom provides a flexible support, dampening out the torque shocks of the motor.

- **Axles** Axles with journals to suit Hyatt roller bearings. Axle material conforms to physical properties of current AAR specifications.
- **Wheels** Rolled steel, heat treated, rim quenched, 40" diameter with 2-1/2" rim. Wheel treads are finished smooth and concentric.
- Journal Locomotive equipped with Hyatt roller bearings 6-1/2" journals of special EMD design. Lateral thrust is taken through a cushioning arrangement directly by the box. Journal box pedestal guides provided with spring steel wear plates.

Truck Frame EMD design, fully flexible.

and Bolster

Pedestals Lined with manganese steel plates bolted to frame.

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| | | | | | | Τ | r | U | С | k | S |

PedestalFitted and applied at the lower end of the pedestal legs, held inTie Barsposition by bolts.

GENERAL MOTORS

- Truck CenterTruck center bearing receptacle provided with wear plates and dustBearingguard.Receptacle
- Side Bearings Friction type side bearings.
 - Interlocks Body and truck interlocks provided each side of the center plate, serving as antisluing device in case of derailment.
- **Bolster Springs** Double coil.
 - **Truck Brakes** Single shoe type brake rigging provided on each wheel, operated by brake rigging mounted brake cylinders.
 - Brake Pins All pins and bushings hardened and ground. All holes in brake rigging bushed.
 - Hand Brake Hand brake provided for the locomotive operates on two axles of one truck. Both trucks provided with a lever for hand brake connection, making trucks interchangeable.

Power Plant and Transmission

Engine General Motors twenty (20) cylinder, 2 cycle diesel engine. Power assemblies arranged in 45 degree V, with 9-1/16" bore, 10" stroke, and unit injection. Turbocharger scavenging through cylinder wall intake, and multivalve exhaust. Water cooled cylinder liners and heads, oil cooled pistons, twelve (12) bearing crankshaft, drop forged connecting rods, and floating piston assembly. Isochronous governor speed control, separate overspeed trip and high crankcase pressure protection. Engine shipped without lubricating oil.

GENERAL MOTORS

MainEMD AC main generator, with rectified output for delivery to tractionGeneratormotors; 600 volt (nominal) direct current rating, ventilated by blower.Armature shaft supported by single bearing with direct connection to
engine crankshaft through alternator rotor and flexible coupling.
Adequate capacity to continuously transmit the rated output of the
engine under all conditions for which the locomotive is designed.

Generator Excitation for main generator supplied from the alternator through silicon controlled rectifiers.

Alternator EMD 200 volt, 3 phase, 16 pole alternator, built integral with main generator, to supply AC power for engine cooling fan induction motors, main generator excitation, and inertial separator exhaust fan.

Locomotive
ControlFully automatic transition forward and backward. High voltage cir-
cuits safeguarded by ground protective relay. Full range wheel slip
control with automatic sanding under wheel slip conditions.

Load control Load control provided to automatically maintain horsepower output in accordance with the published tractive effort characteristics of the locomotive.

TractionSix EMD direct current, series wound, roller bearing, force venti-Motorslated, axle hung motors.

Auxiliary Direct current generator, driven from engine gear train, provides current for control circuits, lighting and battery charging. Voltage automatically controlled by static voltage regulator.

Power Plant and Transmission

Engine Engine is started using two (2) 32 volt series connected motors, **Starting** energized by the locomotive storage battery. Engine start switch at governor end of engine.

GENERAL MOTORS

Storage 32 cell, 64 volt, 420 ampere hour capacity (8 hour rating) battery **Battery** housed in two boxes located under catwalks adjacent to short hood.

Engine Pressurized cooling system consisting of two direct driven centrifugal water pumps on the engine, radiators, and AC motor driven cooling fans located above radiators at rear of long hood. Water cooled oil cooler and water tank mounted as a unit directly in rear of the governor end of engine, automatic water temperature control, hot engine alarm, and engine shutdown in the event of low water level, are included.

Engine The engine lubricating oil system is a pressure system using two **Lubrication** The engine lubricating oil system is a pressure system using two positive displacement gear type pumps combined in a single unit. One pump delivers oil for the pressure lubricating system, the other for piston cooling. The oil supply to these pumps is drawn from the oil strainer chamber through a common suction pipe.

> A scavenging oil pump is used to draw oil from the engine oil pan through a strainer, pump it through the full flow lube oil filter to the cooler core section of the cooler tank and return it to the strainer chamber. Low oil pressure and high suction protection are provided.

Turbocharger
LubricationAn engine driven positive displacement gear type pump supplies oil
to the turbocharger thru secondary filtration. A separate electrically
driven cool down pump supplies oil to lubricate the turbine for a
definite time period before starting and after stopping engine.

Engine Air Intake Filters High efficiency oil bath filters provided for engine intake air.

Engine Exhaust Five series connected manifolds discharge into turbine of turbocharger which has single exhaust through roof.

EngineReturn flow, single DC motor driven gear pump, protected by suctionFuel Systemstrainer, and increased capacity discharge filters to insure cleanfuel for the engine.Sight glasses permit visual inspection of fuelflow, and relief valve offers protection against excessive pressures.

SECTION 4 Power Plant and Transmission

Fuel Tank 3200 gallon capacity, fuel tank built of heavy gauge steel, with baffle plates, located underneath the locomotive body. One filling station each side. Tank equipped with venting, cleanout plug, and nonremovable water drain.

One dial type fuel gauge on right side of tank and one direct reading type fill sight glass on each side of tank. Each filling station provided with electric emergency fuel cutoff actuating button. Similar pushbutton is located in cab. When operated, engine stops immediately.

GENERAL MOTORS

- **Engineer's Control** station, located conveniently to the left of the engineer's seat, **includes** the engine speed throttle, locomotive reverse lever, auto- **Station** matic and independent brake valve. The lever arrangement is such that the throttle must be in idle before the reverse lever can be removed to isolate the controller. The hoppn valve, bell valve and independent sander switch are also located in the control stand.
- Engineer's Control and lighting switches located within reach of the engineer, including switches for control and fuel pump, generator field, engine run, gauge lights, headlight "bright" front and rear, headlight "dim" front and rear. Engine stop, number and class light and isolation switches located on rear cab wall. Cab heater switches on cab heaters.

Engineer'sA lighted instrument panel is provided on top of the engineer's con-
troller containing air brake gauges, wheel slip light, ground relay
light, PCS "open" light, and the traction motor load indicating am-
meter. A panel mounted on the rear cab wall contains the battery
charging indicator.

Speedometer A combination instrument containing the speed indicating dial, speed recorder, tape, and mileage odometer is provided on the front cab wall in front of the engineer.

Equipment Air Supply An inertial separator, located in the roof behind the cab, supplies filtered intake air to all equipment. The separated contaminants are blown out by an AC fan incorporated in the separator. Filtered air is supplied to the traction motor blower, the main generator blower and the engine air filters. Traction motor blowers deliver air to a duct and plenum chamber system on the underframe and supplies the traction motors with cooling air. The main supply air duct forms the left side walkway. Generator discharge air is used to pressurize the engine compartment.

SECTION 4 Power Plant and Transmission

Electrical Control Cabinet

Two dirt proof, totally enclosed, cabinets house the locomotive high and low voltage control equipment. One cabinet, with access from cab, contains the field shunting and reversing contactors for #1 truck.

GENERAL MOTORS

The second electrical cabinet, at rear of long hood, houses the same equipment for the #2 truck.

Both cabinets are readily accessible for servicing.

Air Brakes

Air Brakes 26L brake schedule including self-lapping independent and standard 26F control valve portions. Horn and bell ringer valves are provided. Manual sanding is actuated electrically.

GENERAL MOTORS

FoundationThree (3) $12'' \times 6''$ and one (1) $9'' \times 10''$ brake cylinders with 16'' non-
metallic brake shoes, 1.45:1 ratio.

Brake Piping Wrought steel pipe with AAR fittings are used. Generally, all piping 1/2" O.D. and under uses nominal size steel tubing with SAE fittings.

Main Reservoir Two (2) 15" diameter × 152" steel reservoirs mounted beneath the underframe. Total capacity: 49,000 cu. in. No. 1 main reservoir equipped with an air operated automatic drain valve.

Air One two stage, three cylinder, water cooled direct coupled compressor, having a displacement of 254 cu. ft. per minute at 900 RPM. This is an extended maintenance compressor with large oil capacity and disposable intake air filter.

Electric air compressor governor adjusted to maintain reservoir pressure between 130 and 140 psi.

Sand Two sand boxes with a total capacity of 56 cu. ft.

Capacity

Sand boxes are filled from the outside of locomotive on top of hoods.

Sanding Manual sanding switch or automatic sanding in power operates eight single line sand traps, four traps for forward movement and four traps for reverse movement. A separate switch is provided for lead axle sanding only. Sandtrap cutoff valves are provided. Outside access is provided for trap maintenance.

Emergency

Valve Conductor's emergency valve is provided on the left side of the cab.

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Equipment

Cab Heating
andTwo combination hot water cab heaters and defrosters with fan
driven air circulating system, and selective outside air intake. Each
heater is provided with three speed switch for control of fan speed.

GENERAL MOTORS

Window Total of six (6) extra heavy duty air operated window wipers are provided for front and rear windows on both sides of cab and center windshields.

Sun Visors Adjustable metal sun visors are provided.

Cab Seats The two wall mounted upholstered cab seats have forward and backward as well as height adjustments. Both seats can be turned 180 degrees. Arm rests are provided outside the side windows.

Fire Two (2) 20 lb. Ansul, one located in cab, the other in the engine Extinguishers compartment.

Headlight Twin sealed-beam headlights, front and rear, are equipped with two 200 watt, 30 volt sealed beam units. Bright and dimmer switch for each light provided in operator's cab.

WarningThree chime diaphragm type air horn, two bells pointing forwardDevicesand one to the rear with lever operated modulating horn valve. Hornis located on center line of cab roof.

One 12" locomotive bell with internal pneumatic ringer, located in underframe.

Locomotive Lamps and outlets are as follows:

- Lighting
- 1. Two ceiling cab lights
- 2. Three engine room lights
- 3. Two ground lights
- 4. Eight number lights
- 5. Three gauge lights
- 6. Outlet receptacles: one in engine room, one in cab
- 7. One short hood compartment light
- 8. Four classification lights
- 9. Two platform lights, one each end

Marker andFour standard combination flag and light brackets are provided, twoFlag Bracketseach are located at front and rear of locomotive.

GENERAL MOTORS

- **Number Boxes** Four lighted number boxes, two on each end of locomotive, mounted at an angle for both forward and side visibility. Numbers are painted on glass windows and are not removable.
 - **Classification** Lights Classification lights built into each corner of front and rear hood.
- Miscellaneous Two (2) coat hooks provided in cab.

Multiple Multiple control equipment provided to allow operating two or more Control units from one cab. Locomotive equipped with one (1) 27 point power plant receptacle per end, one (1) power plant jumper cable provided. Sanding is trainlined electrically, pneumatic trainlining will be by additional modification.

Locomotive Modifications

The following modifications can be supplied on request to satisfy various operating requirements. The base price of the locomotive described in this specification does not include these modifications.

GENERAL MOTORS

Air Two stage, six cylinder air compressor, water cooled, having a dis-Compressor placement of 401 cu. ft. per minute at 900 RPM.

Ballast Locomotive can be ballasted to a maximum mean weight of 410,000 lbs. Special truck components are required when the mean weight exceeds 386,000 lbs. All mean weights are subject to standard manufacturing tolerance.

- Toilet Toilet with water tank or dry hopper type is available.
- Awnings Cloth or metal awnings over cab windows can be provided.
- **Fuel Tank** 4000 gallon fuel tank is available.
- Cab Seat Third cab seat, slide rail mounted.

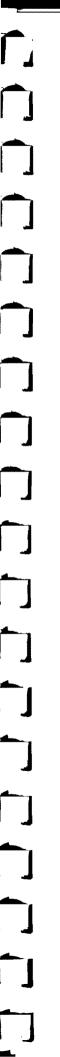
Wind Deflectors Wind deflectors can be provided at front and rear of side windows.

Battery Charging Receptacle Battery charging receptacle can be provided.

Push Pole Pockets Push pole pockets can be provided.

Deep SumpEngine usable oil capacity increased 142 gallons and total systemOil Pancapacity increased 172 gallons.

Dynamic Brakes Variable dynamic brakes use the traction motors as generators, with the power being dissipated through force ventilated grid resistors located in the engine hatch. Variable voltage type control is standard with dynamic brakes. Field loop type control available as an additional modification. Extended range dynamic brake providing high braking effort at low speed is also available.



Painting

General The best quality materials available are used with special attention given to methods of application to insure a maximum of protection and durability.

GENERAL MOTORS

- **Engine Room** Inside finished in suede gray. All air, fuel, water and lube oil piping color coded at points of connection.
- Outside Finish Color arrangement and design to agree with railroad's requirement.
- Under Carriage Black unless otherwise specified.
 - Cab Inside finished in suede gray.
 - Trucks & Tanks Black unless otherwise specified.

section 9 Performance Data

The choice of gear combinations will depend upon the service contemplated.

GENERAL MOTORS

Optional Gear Ratios

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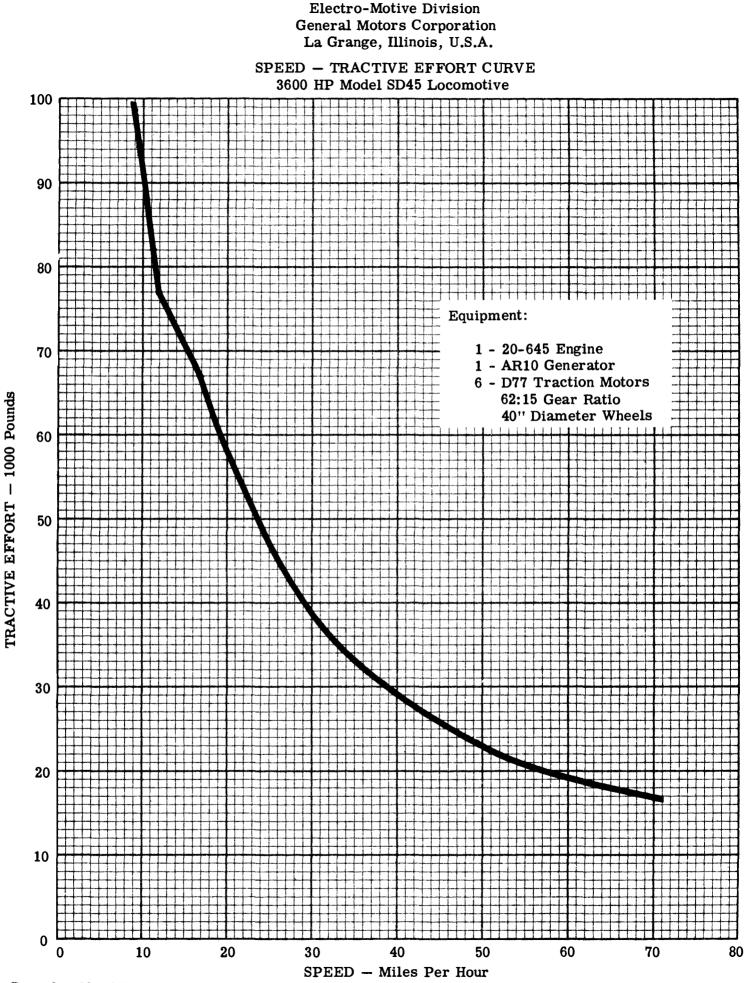
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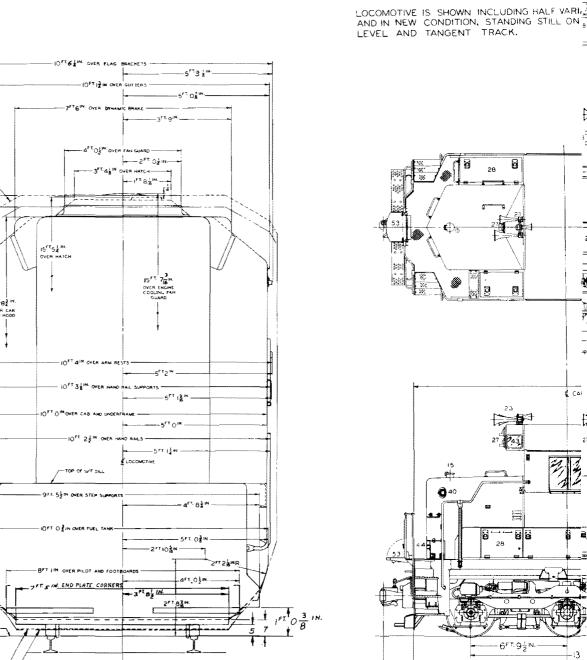
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| OPTION | 1 | 2 | 3 | |
|--------------|-------|-------|-------|--|
| GEARS | 62:15 | 61:16 | 60:17 | |
| RATIO | 4.135 | 3.81 | 3.53 | |
| * MAX. SPEED | 71 | 77 | 83 | |

*Overspeed switch can be set 4 MPH above maximum.



December 31, 1965



NOTE:

LOCO. HEIGHT TOLERANCE

LOCO. WIDTH TOLERANCE

TRUCK LATERAL AT BOLSTERS = $\pm 13^{N} NON$

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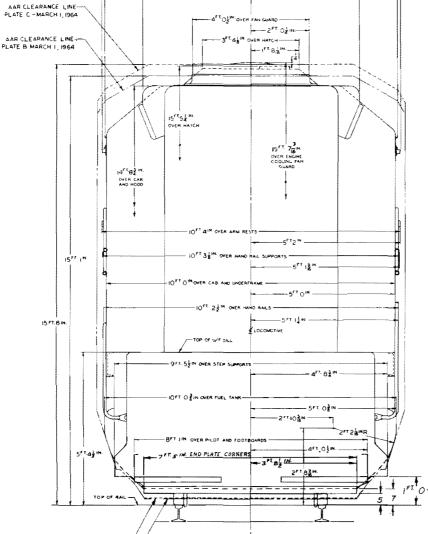
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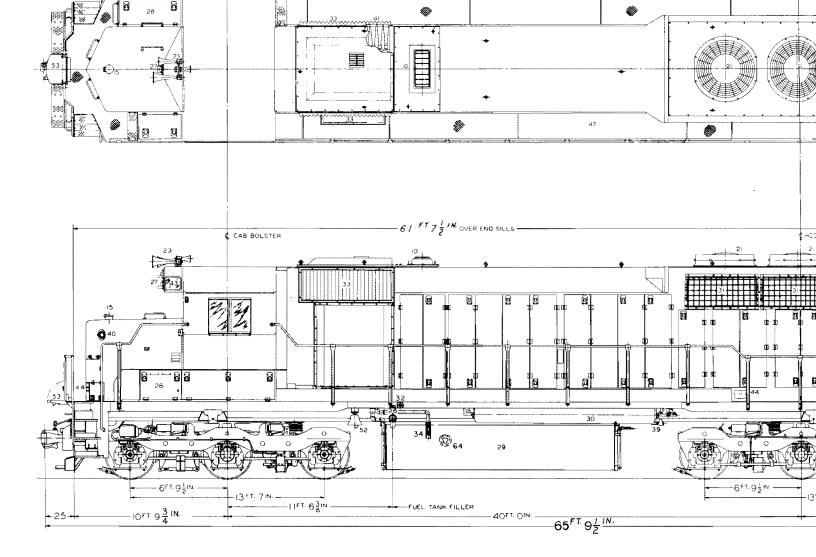


AAR CLEARANCE LINE . PLATE'C'---AAR CLEARANCE LINE - PLATE B'-

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BASIC LOCOMOTIVE



| NOTE: | | |
|---------------------------|---|----------------|
| LOCO, HEIGHT TOLERANCE | = | +121N |
| LOCO, WIDTH TOLERANCE | | + 1 IN. - 2 |
| TRUCK LATERAL AT BOLSTERS | Ξ | t lੇ IN NOM. |

LOCOMOTIVE IS SHOWN INCLUDING HALF VARIABLE SUPPLIES AND IN NEW CONDITION, STANDING STILL ON LEVEL AND TANGENT TRACK.

- I. ENGINE EMD MODEL 20-645 E-3 2. MAIN CENERATOR AND ALTERNATOR 3. GENERATOR BLOWER 4. AUXILIARY GENERATOR IOKW 5. CONTROL CABINET 6. AIR COMPRESSOR Nº I HOOD 7. TRACTION MOTOR BLOWER 8. ENGINE EXHAUST STACK 11. AIR BRAKE VALUE 9. FUEL PUMP 10. ENGINE EXHAUST STACK 11. AIR BRAKE VALUE 12. CAB HEATER 13. SLUDING SEAT 14. HAND BRAKE 15. SAND BOX FILLER 16. LUBE OIL FILLER 16. LUBE OIL FILLER 18. ENGINE WATER TANK 19. FUEL PRESSURE FILTER 20. LOAD REGULATOR

- 21. 48 INCH FAN AND MOTOR 22. RADIATOR

- 48. 49. 50 51. 52 53. * 54. * 55. * 55. * 56. * 57 * 58 * 59. * 60.

41.

42. 43. 44. 45. 45. 45. 47.

- INERTIAL AIR SEPAR DUST EVACUATING (NUMBER BOX WALKWAY LIGHT FUEL SUCTION STRA COLLISION POST TRACTHON MOTOR A ELECTRICAL CABINET FIRE EXTINGUISHER FIRE EXTINGUISHER ENGINE WATER FILL BELL M.U.MERE BOX CHAI DYNAMIC BRAKE BOX CHAI DYNAMIC BRAKE TUEL TANK SBOI AUTOMATIC DRAIN SBOI AUTOMATIC DRAIN SBOI AUTOMATIC DRAIN SBOI DYNAMIC BRAKE

- 21. 48 INCH FAN AND MUTCH 22. RADIATOR 23. HORN 24. EXHAUST MANIFOLD 25. SAND BOX 26. FUEL FILLER 27. HEADLIGHT TWIN SEALED BEAM 28. BATTERIES 29. FUEL TANK 3200 GALLONS 30. MAIN AIR RESERVOIR 31. AIR INTARE AND SHUTTERS 32. EMGINE ROOM AIR INTAKE 33. ENGINE ROOM AIR INTAKE 34. FUEL TANK GAUGE 35. TRAP DOOR 36. LUBE CIL FILTER 37. DUAL FUEL FILTER 37. DUAL FUEL FILTER 38. ENGINE AIR FILTER UNIT 39. AUTOMATIC ORAIN VALVE N2 I RESERVOIR 40. CLASSIFICATION LIGHTS

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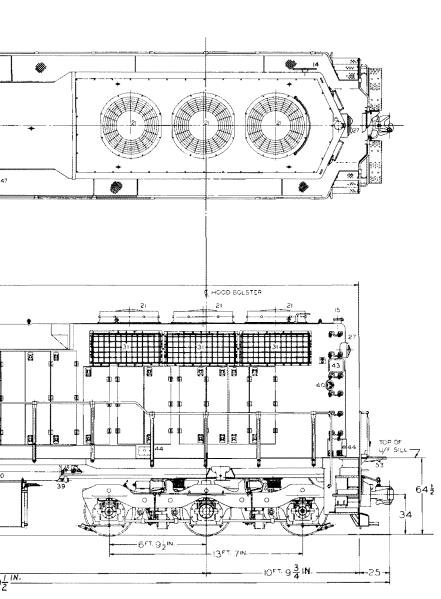


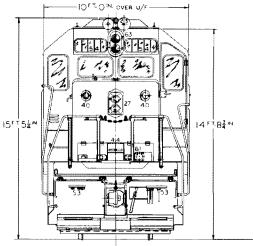
- ANIFOLD
- R TWIN SEALED BEAM
- 3200 GALLONS ESERVOIR AND SHUT TERS FUEL CUTOFF IM AIR INTAKE GAUGE
- LTER FILTER FILTER UNIT DRAIN VALVE Nº F RESERVOIR ION LIGHTS

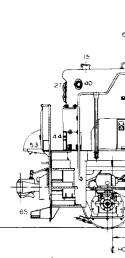
- 41. INERTIAL AIR SEPARATOR
 42. DUST EVACUATING BLOWER
 43. NUMBER BOX
 44. WALKWAY LIGHT
 45. FUEL SUCTION STRAINER
 46. COLLISION POST
 47. TRACTHON MOOR AIR DUCT
 48. ELECTRICAL CABINET NO 2 END
 49. SPEED RECORDER
 50. FIRE EXTINGUISHER
 51. ENGINE WATER FILLER
 52. BELL
 53. MUMBER BOX CHANGEABLE NUMBERS
 54. NUMBER BOX CHANGEABLE NUMBERS
 55. DYNAMIC BRAKE FAN
 56. FUEL TANK SOO GALLONS
 57. AUTOMATIC DRAIN VALVE- NO 2 RESERVOR
 58. TOILET
 59. THIRD CAB SEAT
 60. DYNAMIC BRAKE

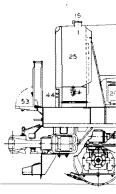
- 61 M U RECEPTACLE
 * 62 WATER COOLER
 * 63. SIGNAL LIGHT
 64 D6 FUEL GAUGE
 * 65. PILOT
 * 66 ENGINE SUMP -INCREASED CARACITY
 * 67. FUEL TANK 4000 GALLONS
 * 68. FULL LENGTH SIGHT GAUGE

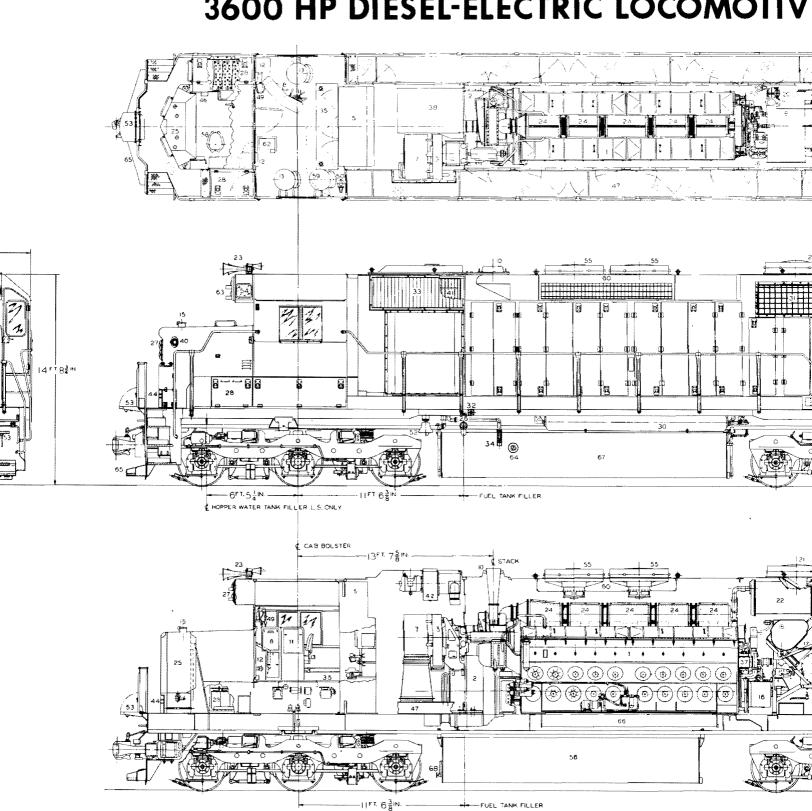
* MODIFICATIONS











3600 HP DIESEL-ELECTRIC LOCOMOTIV

LOCOMOTIVE WITH EXTRAS

